HEAT FLUX UPDATES

2014 October Materials Meeting Atlantic City, NJ

Materials Working Group
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AGENDA

- > Use of Millboard
- > HFG Ranges for Test Methods
- > Next

HFG - Mounting For Calibration

- Currently Chapter HF requires HFG's be mounted through ½" millboard.
- Recent observations (Vatell) suggest off-gassing of binder agent on new Refractory Boards during calibration may be problematic
- New boards may produce a film that could effect the coating and therefore the calibration data.
- The use of the millboard does not impact calibration provided both the Secondary Standard and the Working Gauge are configured the same (similar backdrop reflective qualities)

HFG - Mounting For Calibration





Handbook	Test Method	Requirement		Range
Chapter 5	Heat Release Rate Test for Cabin Materials	3.5 W/cm ²	3.1 Btu/ft ² -sec	0 to 5 W/cm ²
Chapter 6	Smoke Test for Cabin Materials	2.5 W/cm ²	2.2 Btu/ft ² -sec	0 to 5 W/cm ²
Chapter 7	Oil Burner Test for Seat Cushions	11.4 W/cm ² or greater	10.0 Btu/ft²-sec	0 - 17 W/cm ²
Chapter 8	Oil Burner Test for Cargo Liners	8.5 W/cm ² or greater	7.5 Btu/ft ² -sec	0 - 17 W/cm ²
Chapter 9	Radiant Heat Testing of Evacuation Slider, Ramps, and Rafts	1.7 W/cm ²	1.5 Btu/ft²-sec	0 to 5 W/cm ²
Chapter 11	Powerplant Hose Assemblies Test	10.6 W/cm ² or greater	9.3 Btu/ft ² -sec	0 - 17 W/cm ²
Chapter 12	•	Ü	9.3 Btu/ft ² -sec	0 - 17 W/cm ²
•	Powerplant Fire Penetration Test Two Gallon per hour Oil Burner Certification Testing for	10.6 W/cm ² or greater		
Chapter 15	Repaired Cargo Compartment Liners	8.5 W/cm ² or greater	7.5 Btu/ft²-sec	0 - 17 W/cm ²
Chapter 19	Smoke test for Insulated Aircraft Wire	2.5 W/cm ²	2.2 Btu/ft ² -sec	$0 \text{ to } 5 \text{ W/cm}^2$

0 to 5 W/cm²

0 to 5 W/cm²

Materials

Chapter 23

Chapter 24

Test Method To Determine the Flammability and Flame Propagation Characteristics of Thermal/Acoustic Insulation

Test Method To Determine the Burnthrough Resistance of

Thermal/Acoustic Insulation Materials

HFG Full Scale Range Criteria

- Effort underway to reduce the use of HFG's where possible (Future requirements)
- If a test method states to use a certain range gauge then that gauge must be used
- For better accuracy, it is <u>not</u> recommended using Hirange gauges in Lo-range applications
- It is permitted for Hi-range working gauges to be calibrated using Lo-range Secondary Standard gauges

FUTURE WORK

Request Task group input:

 Develop standardized approach to normalize new refractory boards used for calibration

Or

 Standardize HFG background condition (Reflective surface of HFG mount)

QUESTIONS?

